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Peter Hong
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Global Operations Supplier Quality Special Process Engineering Team

December 22, 2022

Aerocraft Heat Treating Inc.
15701 Minnesota Ave, Paramount, CA 90723

Supplier Number: 2515

Attention: Randy Gualajara
mailto: randy.gualajara@precastcorp.com

Subject: Collins Aerospace Approved Special Process Re-accreditation

Dear Mr. Randy Gualajara,

Collins Aerospace is pleased to inform you that your facility has recently been re-accredited to perform certain manufacturing special processes in accordance with applicable process specifications based on our Nadcap review. This accreditation status is extended until your next onsite audit or Nadcap review, which is scheduled for **December 30, 2025**. Please note your current process approvals are listed in the attached Report 70. The approvals are valid for Hamilton Sundstrand product.

Please be aware that Collins Aerospace continues to recognize the benefit and value of Nadcap, the aerospace industry managed accreditation program. The benefit of being Nadcap accredited allows Hamilton Sundstrand to grant approval without the need for an onsite survey.

As such, we rely heavily on the integrity with which your system is implemented. Your effort and responsiveness to the importance of providing goods or services on schedule, at a competitive price, and compliant to our quality requirements are essential to the maintenance of your accreditation status and our combined competitive position.

Our sincere congratulations are extended to you and your personnel and our expectations are for your continued success.

Peter Hong

Peter Hong
Collins Aerospace Global Operations
Supplier Quality NDT & Special Processes

Report 70

Vendor #	Name	Specification/qualification	Spec/Qual Description
2515	AEROCRAFT HEAT TREATING INC	CP917-4-PH04	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	CP9135M-HD03	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	CP917-4-PH01	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	CP917-4-PH03	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	CP917-4-PH05	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	CP917-4-PH14	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	CP917-4-PH09	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	CP917-4-PH10	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	CP917-4-PH11	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	CP917-7-PH0106	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	CP917-7-PH0107	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	CP917-7-PH0108	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	CP94140-HD01	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	CP94140-HD02	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	CP94140-HD04	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.9315-HD-SP	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	CP94340-AC0101	HEAT TREAT, CYCLE ANNEAL
2515	AEROCRAFT HEAT TREATING INC	CP94340-HD01	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	CP94340-HD04	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	CP95210-AC01	HEAT TREAT, ANNEAL CYCLE
2515	AEROCRAFT HEAT TREATING INC	CP95210-HDF01	HEAT TREAT, HARDEN AND DEEP FREEZE
2515	AEROCRAFT HEAT TREATING INC	CP95210-HD02	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	CP95210-HD03	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	CP95210-HD0401	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	CP95210-HD0603	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	CP95210-HF01	HEAT TREAT, HARDEN AND DEEP FREEZE
2515	AEROCRAFT HEAT TREATING INC	CP95210-HF02	HEAT TREAT, HARDEN AND DEEP FREEZE
2515	AEROCRAFT HEAT TREATING INC	CP95210-HF03	HEAT TREAT, HARDEN AND DEEP FREEZE
2515	AEROCRAFT HEAT TREATING INC	CP95616-HD01	HEAT TREAT, HARDEN AND DRAW

2515	AEROCRAFT HEAT TREATING INC	CP95616-HD02	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	AMS 2774	HEAT TREATMENT, NI/CO ALLOYS, WROUGHT
2515	AEROCRAFT HEAT TREATING INC	CP99315-HD01	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	HS 461	H T OF CORROSION RESISTANT STEEL
2515	AEROCRAFT HEAT TREATING INC	PN09.4340-HD-6	HEAT TREAT, HARDEN & DRAW
2515	AEROCRAFT HEAT TREATING INC	HS 5036 TYB	PROCESS SOLUTION HT NONSUSCEPTIBLE PARTS
2515	AEROCRAFT HEAT TREATING INC	HS 5623	HEAT TREAT OF NI AND CO ALLOYS
2515	AEROCRAFT HEAT TREATING INC	CP09135M-HD01	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	CP09135M-HD02	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	MIL-H-6875	HEAT TREATMENT OF STEEL RAW MATERIALS
2515	AEROCRAFT HEAT TREATING INC	MIL-H-81200	HEAT TREAT - TITANIUM & ALLOYS
2515	AEROCRAFT HEAT TREATING INC	PN09.17-4-PH-1	HEAT TREAT
2515	AEROCRAFT HEAT TREATING INC	MIL-H-81200 A	HEAT TREAT OF TITANIUM (NAVY)
2515	AEROCRAFT HEAT TREATING INC	PN09.4340-HD-3	HEAT TREAT, HARDEN & DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.CRES-A	HEAT TREAT, ANNEAL
2515	AEROCRAFT HEAT TREATING INC	PN09.CRES-A-SP	HEAT TREAT, ANNEAL
2515	AEROCRAFT HEAT TREATING INC	PN09.CWDS-H2D	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.GTS-HD-2	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.CWDS-H2D-1	HARDEN & DRAW STEELS
2515	AEROCRAFT HEAT TREATING INC	PN09.D6A-HD	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.GTS-HD	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.HATS-AC-1	HEAT TREAT, CYCLE ANNEAL
2515	AEROCRAFT HEAT TREATING INC	PN09.HWDS-AC-1	HEAT TREAT, CYCLE ANNEAL
2515	AEROCRAFT HEAT TREATING INC	PN09.IRON-AC-1	HEAT TREAT, CYCLE ANNEAL
2515	AEROCRAFT HEAT TREATING INC	PN09.1070-HD-3	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.IRON-HD	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.IRON-ND-1	HEAT TREAT, NORMALIZE AND TEMPER
2515	AEROCRAFT HEAT TREATING INC	PN09.0000-A-4	HEAT TREAT, ANNEAL
2515	AEROCRAFT HEAT TREATING INC	PN09.0000-N	HEAT TREAT, NORMALIZE
2515	AEROCRAFT HEAT TREATING INC	AMS 2759/11	STRESS RELIEVE OF STEEL PARTS
2515	AEROCRAFT HEAT TREATING INC	PN09.0000-N-3	HEAT TREAT, NORMALIZE

2515	AEROCRAFT HEAT TREATING INC	PN09.0000-SF	HEAT TREAT, HARDEN AND DEEP FREEZE
2515	AEROCRAFT HEAT TREATING INC	PN09.1035-HD-1	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.1055-HD-1	HEAT TREAT, HARDEN & DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.1070-HD	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.1070-HD-5	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.1141-HD	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.13-8MO-A	ANNEALING PH13-8MO TO CONDITION A
2515	AEROCRAFT HEAT TREATING INC	AMS 2801	HEAT TREATMENT OF TITANIUM ALLOY PARTS
2515	AEROCRAFT HEAT TREATING INC	PN09.13-8MO-PH	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	PN09.13-8MO-PH2	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	AS 7467	BOLTS AND SCREWS, HEAT TREAT
2515	AEROCRAFT HEAT TREATING INC	PN09.135M-HD	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	AS 4877	BOLTS AND SCREWS, HEAT TREAT
2515	AEROCRAFT HEAT TREATING INC	AS 7455	BOLTS AND SCREWS, HEAT TREAT
2515	AEROCRAFT HEAT TREATING INC	PN09.135M-HD-8	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	AS 7466	BOLTS AND SCREWS, HEAT TREAT
2515	AEROCRAFT HEAT TREATING INC	PN09.17-4-PH	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	AS 7471	BOLTS AND SCREWS, HEAT TREAT
2515	AEROCRAFT HEAT TREATING INC	PN09.17-4-PH-3	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	NASM 85604	BOLTS, 718 NI ALLOY
2515	AEROCRAFT HEAT TREATING INC	PN09.17-4-PH-4	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	AS 7459	BOLTS AND SCREWS, HEAT TREAT
2515	AEROCRAFT HEAT TREATING INC	PN09.17-4-PH-5	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	PN09.17-4-PH-6	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	PN09.17-4-PH-7	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	PN09.17-7-PH	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	PN09.2S.96-HD-4	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.4140-HD	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.304-A-1	HEAT TREAT, ANNEAL
2515	AEROCRAFT HEAT TREATING INC	PN09.4130-HD	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.4140-AC-1	HEAT TREAT,CYCLE ANNEAL

2515	AEROCRAFT HEAT TREATING INC	PN09.4140-HD-1	HARDEN & DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.4140-HD-2	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.4140-HD-3	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.4140-HD-4	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.4330V-HD	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.4330V-HD-5	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.4340-AC-1	HEAT TREAT, CYCLE ANNEAL
2515	AEROCRAFT HEAT TREATING INC	PN09.4340-HD	HEAT TREAT, HARDEN & DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.4340-HD-5	HEAT TREAT, HARDEN & DRAW
2515	AEROCRAFT HEAT TREATING INC	AMS 2759	HEAT TREAT
2515	AEROCRAFT HEAT TREATING INC	AMS 2759/3	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	AMS 2759/4	SOLUTION ANNEAL OF CORROSION & HEAT TESI
2515	AEROCRAFT HEAT TREATING INC	AMS-H-6875	HEAT TREATMENT OF STEEL RAW MATERIALS
2515	AEROCRAFT HEAT TREATING INC	PN09.1070-HD-2	HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.4140-HD-6	HARDEN & DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.4140-HD-5	HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.4140-HD-7	HEAT TREAT, HARDEN & DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.4140-HD-8	HEAT TREAT, HARDEN & DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.4140-HD-9	HEAT TREAT, HARDEN & DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.17-4-PH-2	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	PN09.5616-HD-2	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	CP09.1070HD3-01	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.5616-HD-3	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	AMS-H-81200	Heat Treat - Titanium & Alloys
2515	AEROCRAFT HEAT TREATING INC	CP09.135M-HD05	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	CP09.17-4-PH12	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	CP09.17-7-PH-02	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	PN09.0000-N-1	HEAT TREAT NORMALIZE
2515	AEROCRAFT HEAT TREATING INC	CP09.17-7-PH-03	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	CP09.17-7-PH04	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	CP09.17-7-PH07	PRECIPITATION HARDEN

2515	AEROCRAFT HEAT TREATING INC	PN09.4140-HD-10	HARDEN & DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.4340-HD-1	HEAT TREAT, HARDEN & DRAW
2515	AEROCRAFT HEAT TREATING INC	HS 43	HEAT TREATMENT OF LOW ALLOY STEELS
2515	AEROCRAFT HEAT TREATING INC	CP09.718PH-01	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	CP09.718PH-02	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	CP09.9315-A1-01	HEAT TREAT, ANNEAL CP09.9315-A1-01
2515	AEROCRAFT HEAT TREATING INC	MS16.09 HEAT TREAT	STEELS CASTINGS, PRECISION (AISI 52100)
2515	AEROCRAFT HEAT TREATING INC	PN09.4140-HD-SP	HARDEN & DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.1055-HD-SP	HARDEN & DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.52100-HF-3	HARDEN & DEEP FREEZE
2515	AEROCRAFT HEAT TREATING INC	PN09.4340-HD-2	HEAT TREAT, HARDEN & DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.0000-SF-1	STABILIZE, FERROUS AND NONFERROUS PARTS
2515	AEROCRAFT HEAT TREATING INC	PN09.0000-SF-2	STABILIZE
2515	AEROCRAFT HEAT TREATING INC	PN09.1070-HD-1	HARDEN & DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.1070-HD-4	HARDEN & DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.1141-HD-6	HARDEN & DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.17-4-PH-8	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	PN09.4340-HD-SP	HEAT TREAT, HARDEN & DRAW, SPECIAL REQMT
2515	AEROCRAFT HEAT TREATING INC	PN09.4340-HD-8	HEAT TREAT, HARDEN & DRAW
2515	AEROCRAFT HEAT TREATING INC	AMS 2773	HEAT TREATMENT, NI/CO ALLOYS, CAST
2515	AEROCRAFT HEAT TREATING INC	CP9CRES-A01	HEAT TREAT , ANNEAL
2515	AEROCRAFT HEAT TREATING INC	CP90000-A0401	HEAT TREAT, ANNEAL CP90000-A0401
2515	AEROCRAFT HEAT TREATING INC	PN09.52100-AC-2	HEAT TREAT, ANNEAL CYCLE
2515	AEROCRAFT HEAT TREATING INC	CP90000-A0403	HEAT TREAT, ANNEAL CP90000-A0403
2515	AEROCRAFT HEAT TREATING INC	PN09.52100-H-1	HARDEN & DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.52100-HD-1	HARDEN & DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.52100-HD-3	HARDEN & DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.52100-HDF-2	HARDENN & DEEP FREEZE
2515	AEROCRAFT HEAT TREATING INC	CP913-8-PH01	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	CP913-8-PH03	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	CP913-8MO-PH02	PRECIPITATION HARDEN

2515	AEROCRAFT HEAT TREATING INC	CP9135M-HD01	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	CP9135M-HD02	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.4615-H	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.4615-HD	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.52CB-HDF	HEAT TREAT, HARDEN AND DEEP FREEZE
2515	AEROCRAFT HEAT TREATING INC	PN09.52CB-HF	HEAT TREAT, HARDEN AND DEEP FREEZE
2515	AEROCRAFT HEAT TREATING INC	PN09.52100-AC	HEAT TREAT, ANNEAL CYCLE
2515	AEROCRAFT HEAT TREATING INC	PN09.52100-H	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.52100-HD	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.52100-HDF	HEAT TREAT, HARDEN AND DEEP FREEZE
2515	AEROCRAFT HEAT TREATING INC	PN09.52100-HF	HEAT TREAT, HARDEN AND DEEP FREEZE
2515	AEROCRAFT HEAT TREATING INC	ESR2062	HEAT TREATMENT INCONEL 718 CASTING
2515	AEROCRAFT HEAT TREATING INC	PN09.52100-HF-1	HEAT TREAT, HARDEN AND DEEP FREEZE
2515	AEROCRAFT HEAT TREATING INC	PN09.5616-HD	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.5616-HD-1	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.6532-STA	SOLUTION TREAT AND AGE OF AMS 6532
2515	AEROCRAFT HEAT TREATING INC	PN09.6150-HD	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.6419-H2D	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.6526-HDF	HEAT TREAT, HARDEN AND DEEP FREEZE
2515	AEROCRAFT HEAT TREATING INC	PN09.718PH	PRECIPITATION HARDEN
2515	AEROCRAFT HEAT TREATING INC	PN09.9315-A-1	HEAT TREAT, ANNEAL
2515	AEROCRAFT HEAT TREATING INC	PN09.9315-HD	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	PN09.9315-HF-1	HEAT TREAT, HARDEN AND DEEP FREEZE
2515	AEROCRAFT HEAT TREATING INC	PS 319	HARDEN & DRAW STEELS
2515	AEROCRAFT HEAT TREATING INC	PS 319(DOWTY ONLY)	HEAT TREAT, HARDEN AND DRAW (DOWTY ONLY)
2515	AEROCRAFT HEAT TREATING INC	P125	
2515	AEROCRAFT HEAT TREATING INC	P153	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	P79A	HEAT TREAT, HARDEN AND DRAW
2515	AEROCRAFT HEAT TREATING INC	SUPPLIER NADCAP ID	Supplier Nadcap Identification Number
2515	AEROCRAFT HEAT TREATING INC	NADCAP HT	Nadcap Accreditation - Heat Treating
2515	AEROCRAFT HEAT TREATING INC	SPECAPPROVALSNAD	UTAS-HS Special Process Approved Supplier - Nadcap Reviews Required

2515	AEROCRAFT HEAT TREATING INC	AMS 2761	HEAT TREATMENT OF STEEL RAW MATERIALS
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